



Seiko 2518B Movement Parts (1)

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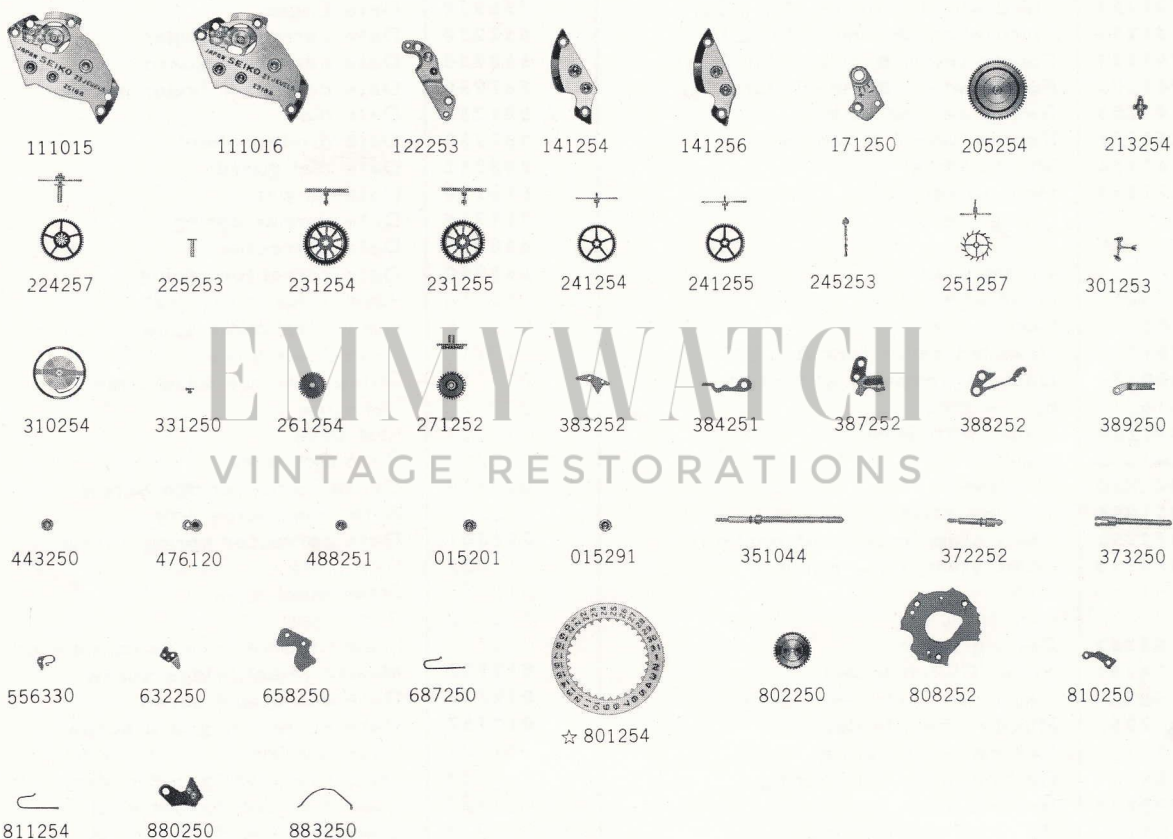
Calibre No.	2518B	Jewels	21j 23j	Style Name
⇨ Basic Calibre 2519A 23J Catalog No. 25-19-1				



Cdl. 2518B

Characteristics

Casing diameter: 17.20 ϕ mm
 Maximum height: 3.80 mm
 Vibrations per hour: 19,800
 Non-automatic with sweep second
 Calendar (date)
 Pull & push instant date setting
 "Diashock" Shock Resistant Device
 "Diafix" Oil Lubrication Device



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012219	012301	012727	390252	

☆⇨ Please see remarks on the reverse page.

As for all other parts not shown here, please refer to the basic calibre (Cal. No. **2519A** 23J Catalog No. 25-19-1 Red page).

Calibre No.	2518B	Jewels		Style Name	
		21j			
		23j			
⇨ Basic Calibre 2519A 23J Catalog No. 25-19-1					

PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
111015	Barrel bridge (for 23j)	014414	Diashock lower frame
111016	Barrel bridge (for 21j)	014415	Diashock hole jewel with frame
122253	Center wheel bridge	011212	Diashock cap jewel
141254	Fourth wheel bridge (for 23j)	014417	Diashock spring
141256	Fourth wheel bridge (for 21j)	015201	Diafix upper hole jewel with frame for 3rd wheel (for 23j)
161250	Pallet cock	015201	Diafix upper hole jewel with frame for 4th wheel (for 23j)
171250	Balance cock	015291	Diafix upper hole jewel with frame for escape wheel
205254	Complete barrel with arbor	011204	Diafix cap jewel
213254	Barrel arbor	015213	Diafix spring
224257	Center wheel & pinion with cannon pinion	556330	Date finger
225253	Cannon pinion	632250	Date corrector finger
231254	Third wheel & pinion (for 23j)	658250	Date corrector guard
231255	Third wheel & pinion (for 21j)	687250	Date corrector finger spring
241254	Fourth wheel & pinion (for 23j)	☆ 801254	Date dial
241255	Fourth wheel & pinion (for 21j)	802250	Date driving wheel
245253	Sweep second pinion	808252	Date dial guard
251257	Escape wheel & pinion	810250	Date jumper
261254	Minute wheel	811254	Date jumper spring
271252	Hour wheel	880250	Date corrector
281250	Setting wheel	883250	Date corrector spring
282250	Clutch wheel	012118	Barrel bridge screw, short
283250	Winding pinion	012118	Fourth wheel bridge screw
284250	Crown wheel	012118	Balance cock screw
285250	Ratchet wheel	012118	Setting lever axle spring screw
301253	Jewelled pallet fork & staff	012120	Dial screw
310254	Balance complete with stud	012121	Stud screw
315250	Balance staff	012204	Pallet cock screw
331250	Roller with jewel	012219	Center wheel bridge screw
341250	Regulator	012252	Barrel bridge screw, long
345250	Stud holder	012301	Date corrector spring screw
351044	Winding stem	012407	Case screw
372252	Joint stem (movement portion)	012501	Crown wheel screw
373250	Joint stem (case portion)	012642	Click screw
381250	Click	012701	Lower end-piece screw for escape wheel
382030	Click spring	012727	Minute wheel bridge screw
383252	Setting lever	012727	Date dial guard screw
384251	Yoke (Clutch lever)	012727	Date corrector guard screw
385250	Yoke spring (Clutch lever spring)	011521	Upper hole jewel for center wheel
387252	Minute wheel bridge	011153	Lower hole jewel for center wheel
388252	Setting lever spring	011423	Lower hole jewel for 3rd wheel
389250	Setting lever axle spring	011423	Lower hole jewel for 4th wheel
390252	Setting lever axle	011713	Lower hole jewel for sweep second pinion
401250	Mainspring (self-greasing)	011649	Lower hole jewel for escape wheel
443250	Upper hole jewel with frame for 3rd wheel (for 21j)	011505	Upper hole jewel for pallet
443250	Upper hole jewel with frame for 4th wheel (for 21j)	011505	Lower hole jewel for pallet
476120	Lower end-piece for escape wheel	013106	Tube for minute wheel bridge screw (Cylinder type)
481250	Crown wheel ring	013113	Tube for bridge screw, short
488251	Upper hole jewel with frame for sweep second pinion	013175	Tube for minute wheel bridge screw (Recessed type)
491180	Dial washer	013176	Tube for bridge screw, long
014413	Diashock upper frame		

Remarks :

Date dial

☆ 801254Used when both the crown and the date frame are located at 3 o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

☆ ⇨ Please see remarks.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. **2519A** 23J Catalog No. 25-19-1 Red page).