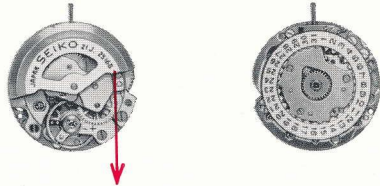




**Seiko 2516B Movement Parts (1)**

*Compiled by EmmyWatch - <https://www.emmywatch.com>*

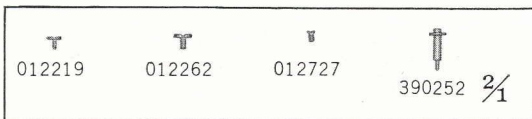
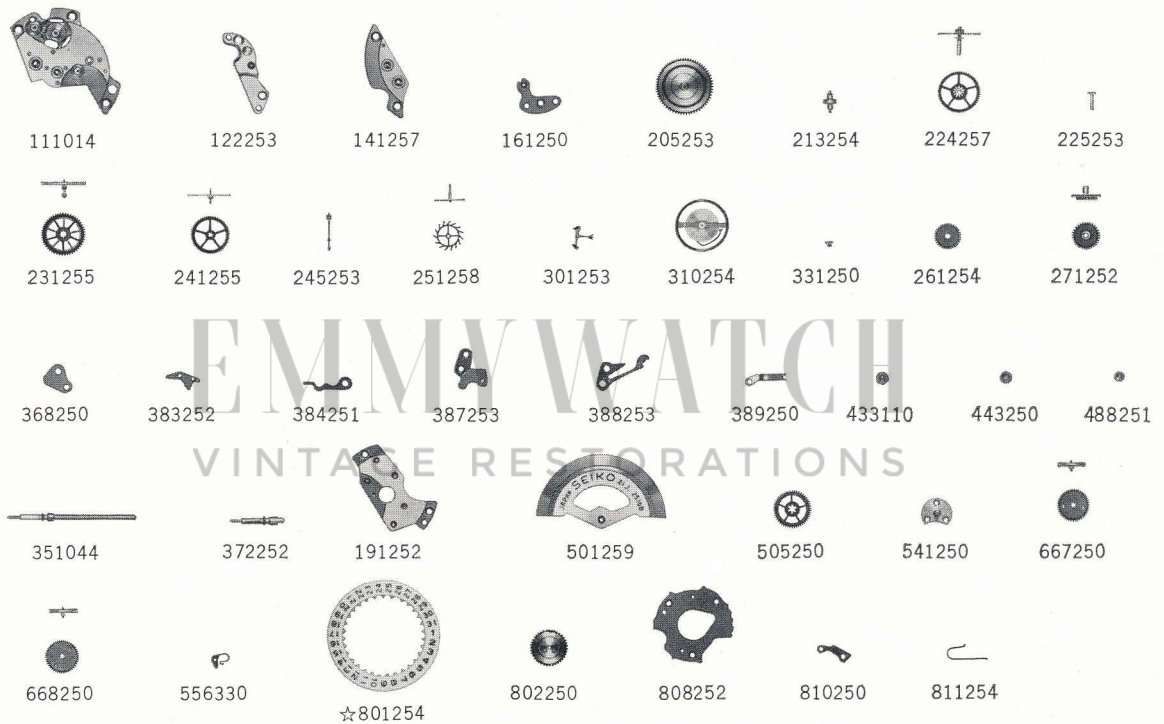
Calibre No.	2516B	Jewels	21j	Style Name
⇨ Basic Calibre 2501A 17J Catalog No. 25-01-1				



Cal. 2516B

### Characteristics

Casing diameter: 17.20  $\phi$  mm  
 Maximum height: 5.85 mm  
 Vibrations per hour: 19,800  
 Automatic winding with sweep second  
 Calendar (date)  
 "Diashock" Shock Resistant Device



☆⇨ Please see remarks on the reverse page.

As for all other parts not shown here, please refer to the basic calibre (Cal. No **2501A** 17J Catalog No. 25-01-1 Red page).

Calibre No.	<b>2516B</b>	Jewels	Style Name
		<b>21j</b>	
⇨ Basic Calibre 2501A 17J Catalog No. 25-01-1			

PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
<b>111014</b>	Barrel bridge	491180	Dial washer
<b>122253</b>	Center wheel bridge	014413	Diashock upper frame
<b>141257</b>	Fourth wheel bridge	014414	Diashock lower frame
<b>161250</b>	Pallet cock	014415	Diashock hole jewel with frame
171250	Balance cock	011212	Diashock cap jewel
<b>191252</b>	Framework for automatic device	014417	Diashock spring
<b>205253</b>	Complete barrel with arbor	<b>501259</b>	Oscillating weight with pinion
<b>213254</b>	Barrel arbor	<b>505250</b>	Transmission wheel
<b>224257</b>	Center wheel & pinion with cannon pinion	<b>541250</b>	Oscillating weight axle
		545030	Oscillating weight fork
<b>225253</b>	Cannon pinion	<b>667250</b>	First locking wheel
<b>231255</b>	Third wheel & pinion	<b>668250</b>	Second locking wheel
<b>241255</b>	Fourth wheel & pinion	<b>556330</b>	Date finger
<b>245253</b>	Sweep second pinion	☆ <b>801254</b>	Date dial
<b>251258</b>	Escape wheel & pinion	<b>802250</b>	Date driving wheel
<b>261254</b>	Minute wheel	<b>808252</b>	Date dial guard
<b>271252</b>	Hour wheel	<b>810250</b>	Date jumper
281250	Setting wheel	<b>811254</b>	Date jumper spring
282250	Clutch wheel	012118	Barrel bridge screw, short
283250	Winding pinion	012118	Fourth wheel bridge screw
284250	Crown wheel	012118	Balance cock screw
285250	Ratchet wheel	012118	Setting lever axle spring screw
<b>301253</b>	Jewelled pallet fork & staff	012120	Dial screw
<b>310254</b>	Balance complete with stud	012121	Stud screw
315250	Balance staff	012204	Pallet cock screw
<b>331250</b>	Roller with jewel	<b>012219</b>	Center wheel bridge screw
341250	Regulator	012241	Framework screw for automatic device
345250	Stud holder	012252	Barrel bridge screw, long
<b>351044</b>	Winding stem	<b>012262</b>	Yoke spring holder screw
<b>372252</b>	Joint stem (movement portion)	012407	Case screw
373250	Joint stem (case portion)	012501	Crown wheel screw
<b>368250</b>	Yoke spring holder (Clutch lever spring holder)	012642	Click screw
		012711	Screw for oscillating weight axle
381030	Click	<b>012727</b>	Minute wheel bridge screw
382030	Click spring	<b>012727</b>	Date dial guard screw
<b>383252</b>	Setting lever	012744	Screw for oscillating weight fork
<b>384251</b>	Yoke (Clutch lever)	011521	Upper hole jewel for center wheel
385250	Yoke spring (Clutch lever spring)	011153	Lower hole jewel for center wheel
<b>387253</b>	Minute wheel bridge	011423	Lower hole jewel for 3rd wheel
<b>388253</b>	Setting lever spring	011423	Lower hole jewel for 4th wheel
<b>389250</b>	Setting lever axle spring	011713	Lower hole jewel for sweep second pinion
<b>390252</b>	Setting lever axle	011528	Lower hole jewel for escape wheel
401030	Mainspring with slipping attachment (self-greasing)	011505	Upper hole jewel for pallet
		011505	Lower hole jewel for pallet
<b>433110</b>	Upper hole jewel with frame for escape wheel	011157	Upper hole jewel for transmission wheel
<b>443250</b>	Upper hole jewel with frame for 3rd wheel	011157	Lower hole jewel for transmission wheel
<b>443250</b>	Upper hole jewel with frame for 4th wheel	013106	Tube for minute wheel bridge screw (Cylinder type)
481250	Crown wheel ring	013113	Tube for bridge screw, short
<b>488251</b>	Upper hole jewel with frame for sweep second pinion	013175	Tube for minute wheel bridge screw (Recessed type)
		013176	Tube for bridge screw, long

**Remarks :**

Date dial

☆ 801254 ..... Used when both the crown and the date frame are located at **3** o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

☆ ⇨ Please see remarks.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. **2501A** 17J Catalog No. 25-01-1 Red page).