



EMMYWATCH
VINTAGE RESTORATIONS

Seiko 2515B Movement Parts (1)

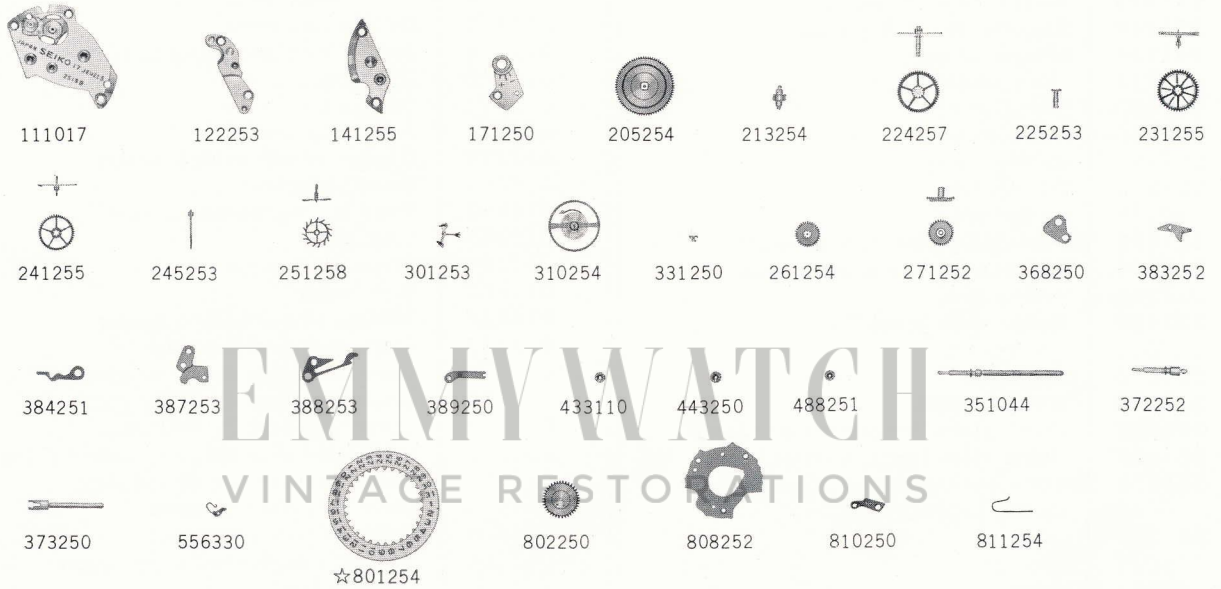
Compiled by EmmyWatch - <https://www.emmywatch.com>

Calibre No.	2515B	Jewels	17j	Style Name
⇒ Basic Calibre 2519A 23J Catalog No. 25-19-1				



Characteristics

Casing diameter: 17.20 ϕ mm
 Maximum height: 3.80 mm
 Vibrations per hour: 19,800
 Non-automatic with sweep second
 Calendar (date)
 "Diashock" Shock Resistant Device



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012219	012262	012727	390252	

☆⇒ Please see remarks on the reverse page.

As for all other parts not shown here, please refer to the basic calibre (Cal.No. **2519A** 23J Catalog No. 25-19-1 Red page).

Calibre No.	2515B	Jewels	Style Name
		17j	
⇒ Basic Calibre 2519A 23J Catalog No. 25-19-1			

PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS
111017	Barrel bridge	014413	Diashock upper frame
122253	Center wheel bridge	014414	Diashock lower frame
141255	Fourth wheel bridge	014415	Diashock hole jewel with frame
161250	Pallet cock	011212	Diashock cap jewel
171250	Balance cock	014417	Diashock spring
205254	Complete barrel with arbor	556330	Date finger
213254	Barrel arbor	☆ 801254	Date dial
224257	Center wheel & pinion with cannon pinion	802250	Date driving wheel
		808252	Date dial guard
225253	Cannon pinion	810250	Date jumper
231255	Third wheel & pinion	811254	Date jumper spring
241255	Fourth wheel & pinion	012118	Barrel bridge screw, short
245253	Sweep second pinion	012118	Fourth wheel bridge screw
251258	Escape wheel & pinion	012118	Balance cock screw
261254	Minute wheel	012118	Setting lever axle spring screw
271252	Hour wheel	012120	Dial screw
281250	Setting wheel	012121	Stud screw
282250	Clutch wheel	012204	Pallet cock screw
283250	Winding pinion	012219	Center wheel bridge screw
284250	Crown wheel	012252	Barrel bridge screw, long
285250	Ratchet wheel	012262	Yoke spring holder screw
301253	Jewelled pallet fork & staff	012407	Case screw
310254	Balance complete with stud	012501	Crown wheel screw
315250	Balance staff	012642	Click screw
331250	Roller with jewel	012727	Minute wheel bridge screw
341250	Regulator	012727	Date dial guard screw
345250	Stud holder	011521	Upper hole jewel for center wheel
351044	Winding stem	011153	Lower hole jewel for center wheel
372252	Joint stem (movement portion)	011423	Lower hole jewel for 3rd wheel
373250	Joint stem (case portion)	011713	Lower hole jewel for sweep second pinion
368250	Yoke spring holder (Clutch lever spring holder)	011528	Lower hole jewel for escape wheel
		011505	Upper hole jewel for pallet
381250	Click	011505	Lower hole jewel for pallet
382030	Click spring	013106	Tube for minute wheel bridge screw (Cylinder type)
383252	Setting lever		
384251	Yoke (Clutch lever)	013113	Tube for bridge screw, short
385250	Yoke spring (Clutch lever spring)	013175	Tube for minute wheel bridge screw (Recessed type)
387253	Minute wheel bridge		
388253	Setting lever spring	013176	Tube for bridge screw, long
389250	Setting lever axle spring		
390252	Setting lever axle		
401250	Mainspring (self-greasing)		
433110	Upper hole jewel with frame for escape wheel		
443250	Upper hole jewel with frame for 3rd wheel		
481250	Crown wheel ring		
488251	Upper hole jewel with frame for sweep second pinion		
491180	Dial washer		

Remarks :

Date dial

☆ 801254Used when both the crown and the date frame are located at **3** o'clock.

If the date dial is required in any other type, specify ① Cal. No. ② the crown position ③ the date frame position and ④ the dial No.

☆ ⇒ Please see remarks.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. **2519A** 23J Catalog No. 25-19-1 Red page).