



## Seiko 2419A Movement Parts (1)

Compiled by EmmyWatch - <https://www.emmywatch.com>

Calibre No.

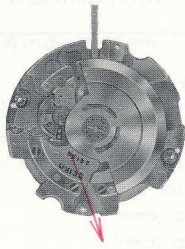
## 2419A

Jewels

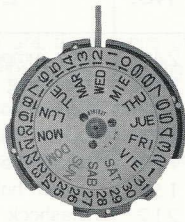
## 23j

Style Name

⇒ Basic Calibre 2406A 23J Catalog No. 24-06-1



Cal. 2419A



### Characteristics

- Casing diameter : 24.00  $\phi$  mm
- Maximum height : 4.58 mm
- Vibrations per hour : 28,800
- Automatic and auxiliary hand winding
- Calendar (day & date)
- Instant setting device for day & date calendar
- Bilingual change-over system for day of week
- "Diashock" Shock Resistant Device



112 079



122 241



224 241



225 241



271 241



☆354 243



373 240



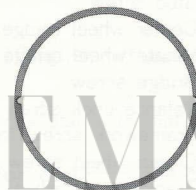
☆801 243

☆801 246



☆870 167

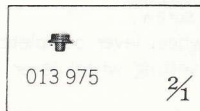
☆870 241



☆884 241

# EMMYWATCH

## VINTAGE RESTORATIONS



013 975

$\frac{3}{4}$

☆⇒ Please see remarks on the next page.

As for all other parts not shown here, please refer to the basic calibre.

(Cal. No. 2406A 23J Catalog No. 24-06-1 Red page).

Calibre No.		Jewels	Style Name	
<b>2419A</b>		<b>23j</b>		
⇨ Basic Calibre <b>2406A</b> 23J Catalog No. 24-06-1				
PART NO.	LIST OF MATERIALS	PART NO.	LIST OF MATERIALS	
<b>112 079</b>	<b>Barrel &amp; train-wheel bridge</b>	873 240	Day jumper	
<b>122 241</b>	<b>Center wheel bridge</b>	☆ <b>884 241</b>	<b>Holding ring for dial</b>	
161 240	Pallet cock	011 157	Lower hole jewel for 1st reverser idler	
171 240	Balance cock	011 157	Upper hole jewel for 1st reduction wheel	
191 240	Framework for automatic device	011 157	Lower hole jewel for 1st reduction wheel	
201 240	Complete barrel with arbor & mainspring	011 159	Lower hole jewel for barrel	
<b>224 241</b>	<b>Center wheel &amp; pinion with cannon pinion</b>	011 212	Diashock upper cap jewel	
		011 212	Diashock lower cap jewel	
<b>225 241</b>	<b>Cannon pinion</b>	011 422	Upper hole jewel for differential wheel	
231 240	Third wheel & pinion	011 422	Lower hole jewel for differential wheel	
241 240	Fourth wheel & pinion	011 505	Upper hole jewel for escape wheel	
251 240	Escape wheel & pinion	011 505	Lower hole jewel for escape wheel	
261 240	Minute wheel	011 505	Upper hole jewel for pallet	
<b>271 241</b>	<b>Hour wheel</b>	011 505	Lower hole jewel for pallet	
282 240	Clutch wheel	011 521	Upper hole jewel for center wheel	
283 240	Winding pinion	011 521	Lower hole jewel for center wheel	
284 240	Crown wheel	011 541	Upper hole jewel for 4th wheel	
285 240	Ratchet wheel	011 541	Lower hole jewel for 4th wheel	
301 110	Jewelled pallet fork & staff	011 542	Upper hole jewel for 3rd wheel	
310 240	Balance complete with stud	011 542	Lower hole jewel for 3rd wheel	
315 240	Balance staff	012 123	Stud screw	
331 110	Roller with jewel	012 126	Center wheel bridge screw	
341 240	Regulator	012 126	Minute wheel bridge screw	
345 240	Stud holder	012 275	Bridge screw	
☆ 354 241	<b>Winding stem</b>	012 275	Balance cock screw	
☆ 354 242		012 275	Framework screw for automatic device	
☆ <b>354 243</b>		012 297	Crown wheel screw	
372 240	Joint stem (movement portion)	012 421	Transmission wheel screw	
<b>373 240</b>	<b>Joint stem (case portion)</b>	012 763	Pallet cock screw	
381 240	Click	012 764	Casing clamp screw	
382 030	Click spring	012 767	Setting lever spring screw	
383 240	Setting lever	012 767	Day jumper screw	
384 240	Yoke (Clutch lever)	012 767	Date driving wheel screw	
387 240	Minute wheel bridge	012 767	Screw for setting wheel lever complete	
388 240	Setting lever spring	013 064	Tube for screw of setting wheel lever complete	
390 240	Setting lever axle		013 065 Tube for yoke	
399 003	Casing clamp		(Tube for barrel & train-wheel bridge screw)	
464 240	Holding ring for setting wheel lever complete	013 834	Click pin	
481 240	Crown wheel ring	013 836	Second reduction wheel pin	
491 180	Dial washer	013 837	Date dial guard pin	
493 070	Hour wheel ring	<b>013 975</b>	<b>Eccentric dial pin</b>	
499 240	Day finger ring	014 413	Diashock upper frame	
505 240	Transmission wheel	014 414	Diashock lower frame	
509 240	Oscillating weight with ball-bearing	014 415	Diashock upper hole jewel with frame	
511 240	First reduction wheel	014 415	Diashock lower hole jewel with frame	
514 240	Second reduction wheel	014 417	Diashock upper spring	
531 240	Differential wheel	014 417	Diashock lower spring	
556 240	Date finger			
☆ <b>801 243</b>	<b>Date dial</b>			
☆ <b>801 246</b>		Date driving wheel		
802 240		Setting wheel lever complete		
803 240		Date dial guard		
808 240		Date jumper		
810 240		Intermediate date wheel		
817 240		First reverser idler		
848 240		Second reverser idler		
851 240		Day finger		
868 240				
☆ <b>870 167</b>	<b>Day star with dial disk</b>			
☆ <b>870 241</b>				

☆⇨ Please see remarks on the next page.

Items in light letters are not shown in photos; those parts are interchangeable with the basic calibre

(Cal. No. **2406A** 23J Catalog No. 24-06-1 Red page).