



EMMYWATCH
VINTAGE RESTORATIONS

Ronda 1413,1415,1513,1515 Movement Parts (1)

Compiled by EmmyWatch - <https://www.emmywatch.com>



RONDA S.A. LAUSEN

FABRIQUE D'ÉBAUCHES

SUISSE

10½'' 1413

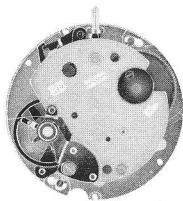
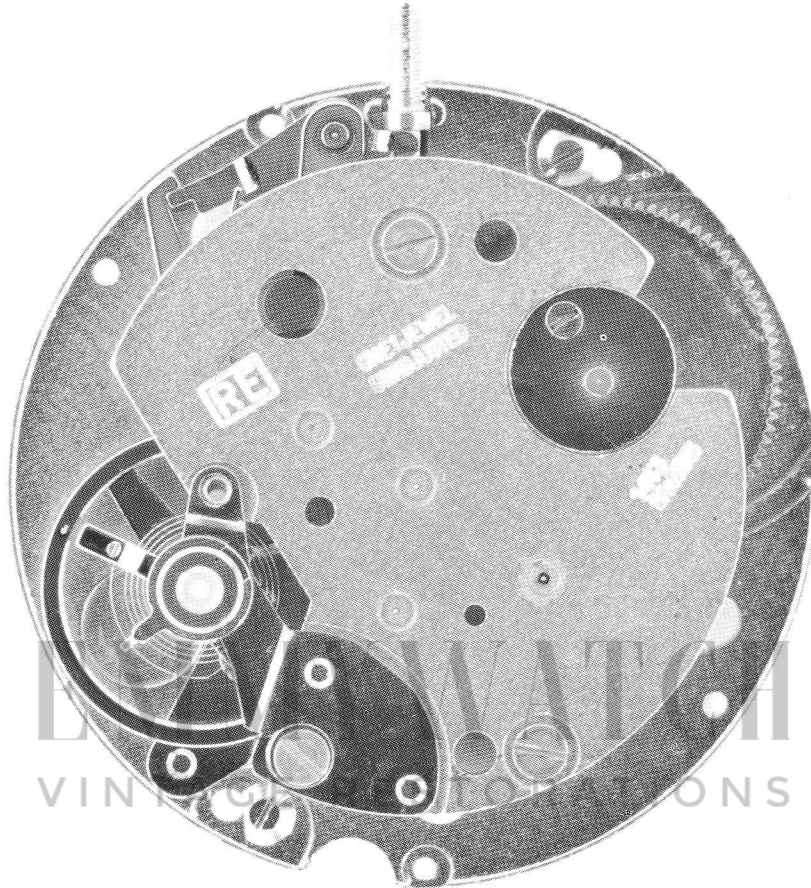
12'' 1513

21600 oscillations

Ancre à goupilles

10½'' 1413

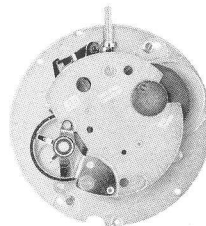
Pin Lever



10½'' 1413
sans sec.
avec seconde



10½'' 1415
calendrier



12'' 1513
sans sec.
avec seconde



12'' 1515
calendrier

Caractéristiques techniques cal. 1413 – Technical characteristics cal. 1413

Cage:	10½''
ø Total	23,70
ø encageage	23,30
Hauteur max./total height	3,98

Ressort de barillet/Mainspring:	
Hauteur/height	140
Épaisseur/thickness	12
Longueur/length	290

Balancier/Balance:	
ø total	920
ø trou/of hole	45
Hauteur serge/height of wheel	45

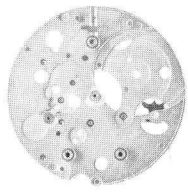
1513

10½''	12''	12''
ø Total	23,70	27,00
ø encageage	23,30	26,60
Hauteur max./total height	4,43	3,98
		4,43

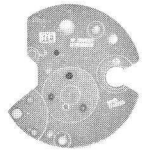
Virole/Collet:	
ø total	110
ø trou/of hole	43
Hauteur/height	50

Aiguillage/Hands:	
ø heure/hour	180
ø minute	130
ø seconde/second	20

Calibre de base



100



106



121



125



770



185



195



243



245



201/1



210



227



250



260



307/1



336



364



401



411



416



421



437



439



443



445



451



799



790



797



792/1



793



5101



5105



5336



5437



5445



5750



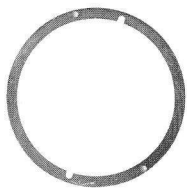
5751



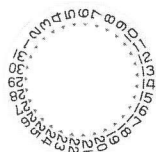
52535

EMMY WATCH
VINTAGE RESTORATIONS

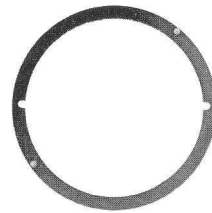
Dérivations



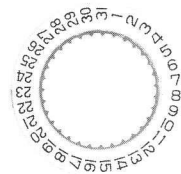
1415/2534



1415/2557



1515/2534



1515/2557



2535



2535/1



2556



2576



2575



245



2558

No.	Description	
1413/ 100	Platine	Plate
106	Pont	Bridge
121	Coq	Balance cock
125	Pont d'ancre	Pin pallet cock
770	Ressort de barillet	Mainspring
185	Tambour de barillet	Barrel drum
195	Arbre de barillet	Barrel arbor
243	Chaussée No. 1	Cannon pinion No. 1
245	Chaussée No. 2	Cannon pinion No. 2
201/1	Grande moyenne	Large driving wheel
210	Petite moyenne	Third wheel
227	Roue seconde	Sweep second wheel
250	Canon	Hour wheel
260	Minuterie	Minute wheel
307/1	Raquette	Regulator
336	Plaque contre-pivot 3 p	Upper cap jewel with end-piece
364	Porte-piton	Stud holder
401	Tige de remontoir	Winding stem
411	Pignon de remontoir	Winding pinion
416	Rochet	Ratchet wheel
421	Couronne	Crown wheel
437	Bascule	Yoke
439	Ressort de bascule	Yoke spring
443	Tirette	Setting lever
445	Ressort de tirette	Setting lever spring
451	Renvoi	Setting wheel for minute wheel
790	Roue d'échappement	Pin escape wheel
792/1	Axe de balancier Kif	Balance staff
793	Balancier réglé avec plateau	Balance with roller, regulated
797	Fourchette pour plateau	Pin pallet fork for roller
799	Plateau	Roller
5101	Vis d'emboîtement	Case screw
5105	Vis pont	Bridge screw
5336	Vis plaque contre-pivot	Upper and lower end-piece screw
5437	Vis bascule	Yoke screw
5445	Vis de ressort de tirette	Screw for setting lever spring
5750	Vis cadran à vis	Dial screw
5751	Clef de cadran	Dial key
52535	Vis plaque calendrier	End-piece screw calendar

No.	Dérivation	
1413/ 100	Platine	Plate
1513/ 100	Platine	Plate
1415/ 100	Platine	Plate
1515/ 100	Platine	Plate
1413/1415/ 227	Roue seconde	Sweep second wheel
243	Chaussée No. 1	Cannon pinion No. 1
1415/ 2534	Cercle calendrier	Date indicator seat
2557	Bague calendrier	Date indicator
1515/ 2534	Cercle calendrier	Date indicator seat
2557	Bague calendrier	Date indicator
1513/1515/ 227	Roue seconde	Sweep second wheel
245	Chaussée No. 2	Cannon pinion No. 2
2558	Canon calendrier	Double-Toothing hour wheel
1415/1515/ 2535	Plaque calendrier	Date indicator guard
2535/1	Couvercle calendrier	Calendar cover
2556	Renvoi entraineur	Date indicator driving wheel
2575	Ressort calendrier	Date jumper spring
2576	Cliquet calendrier	Date jumper
52535	Vis plaque calendrier	End-piece screw calendar

RE

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VINTAGE RESTORATIONS

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